

## Dark Factories

Mains Syllabus: GS III - Awareness in the fields of IT, Space, Computers, robotics, nano-technology, bio-technology.

### Why in the News?

Recently, N. Chandrasekaran, chairman, Tata Consultancy Services said that the rise of automation promises a future of 'dark factories'.

### What are the characteristics of dark factories?

- **Dark Factories** - Also known as "lights-out" factories, they are fully automated manufacturing facilities where robots, AI, and IoT devices handle all production processes without human intervention.
- **Full Automation** - Robots and AI-powered systems perform all tasks, from material handling to final assembly.
- **No Human Presence** - Minimal or no human workers are needed on-site.
- **Advanced Technology Integration** - These factories leverage the latest in robotics, artificial intelligence (AI), the Internet of Things (IoT), machine learning, and visual technologies.
- **24/7 Operation** - Continuous production without breaks or shift changes.
- **Self-Monitoring and Maintenance** - Many dark factories feature self-diagnosing and self-maintaining systems.

Several Chinese companies have implemented dark factories, including Xiaomi, which has a dark factory for its mobile phone manufacturing.

Many automated warehouses also operate as dark factories, with robots handling all aspects of inventory management and order fulfilment.

### What are the benefits of dark factories?

- **Increased Efficiency** - Automated systems work at maximum speed and precision, minimizing delays and errors.
- **Higher Productivity** - Dark factories can produce more goods with fewer resources.
- **Scalability and Flexibility** - Processes can be easily adapted to changing demands and new products.
- **Better Quality** - Automated systems can maintain consistent quality standards.

- **Lower Production Costs** -Employee salaries are eliminated due to the lack of a workforce, as articulated robots can work in dark and non-climate-controlled situations, thereby conserving the utilities.
- **Reduces Environmental Footprint** - Lights-out manufacturing is a sustainable manufacturing strategy that reduces the impact on the environment.

### What are the challenges of dark factories?

- **High Initial Costs** - Implementing a fully automated system requires significant upfront investment in technology and infrastructure.
- **Job Displacement** - Some traditional manufacturing jobs may be lost due to automation.
- **Need for Skilled Workers** - While reducing the need for manual labour, dark factories require skilled technicians to maintain and operate the automated systems.
- **Potential for High Downtime** - If automated systems fail, it can be difficult to quickly fix the problem, potentially causing production delays.
- **Ethical Considerations** - The displacement of workers and the potential for a more unequal society need to be addressed.

### What lies ahead?

- The rise of dark factories—fully automated, AI-driven production facilities—presents both opportunities and challenges for countries worldwide.
- To adapt successfully, we need to take comprehensive, multi-faceted actions across policy, education, industry, and workforce development.
- Investment in digital infrastructure, such as high-speed internet and cloud computing is essential to enable smart factory operations and industrial IoT adoption.
- Education systems have to be transformed to focus on skills relevant to automation, such as robotics, AI, data analytics, and digital literacy.
- Social safety nets can be enhanced to support workers affected by job displacement, including unemployment benefits, job placement services, and targeted support for vulnerable communities.

### References

[The Hindu | Rise of automation promises a future of 'dark factories'](#)